

Fig. 1

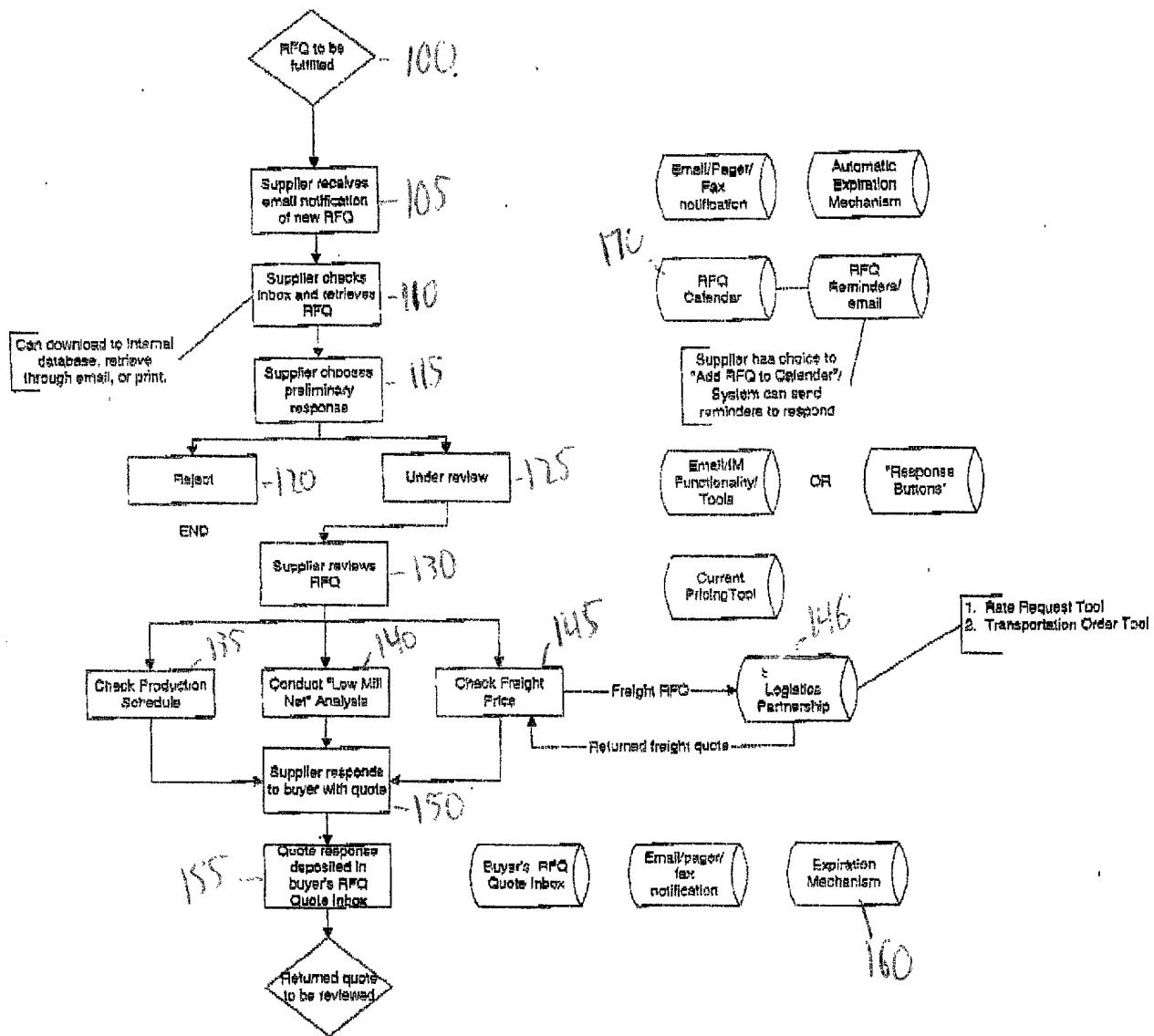


Fig. 2

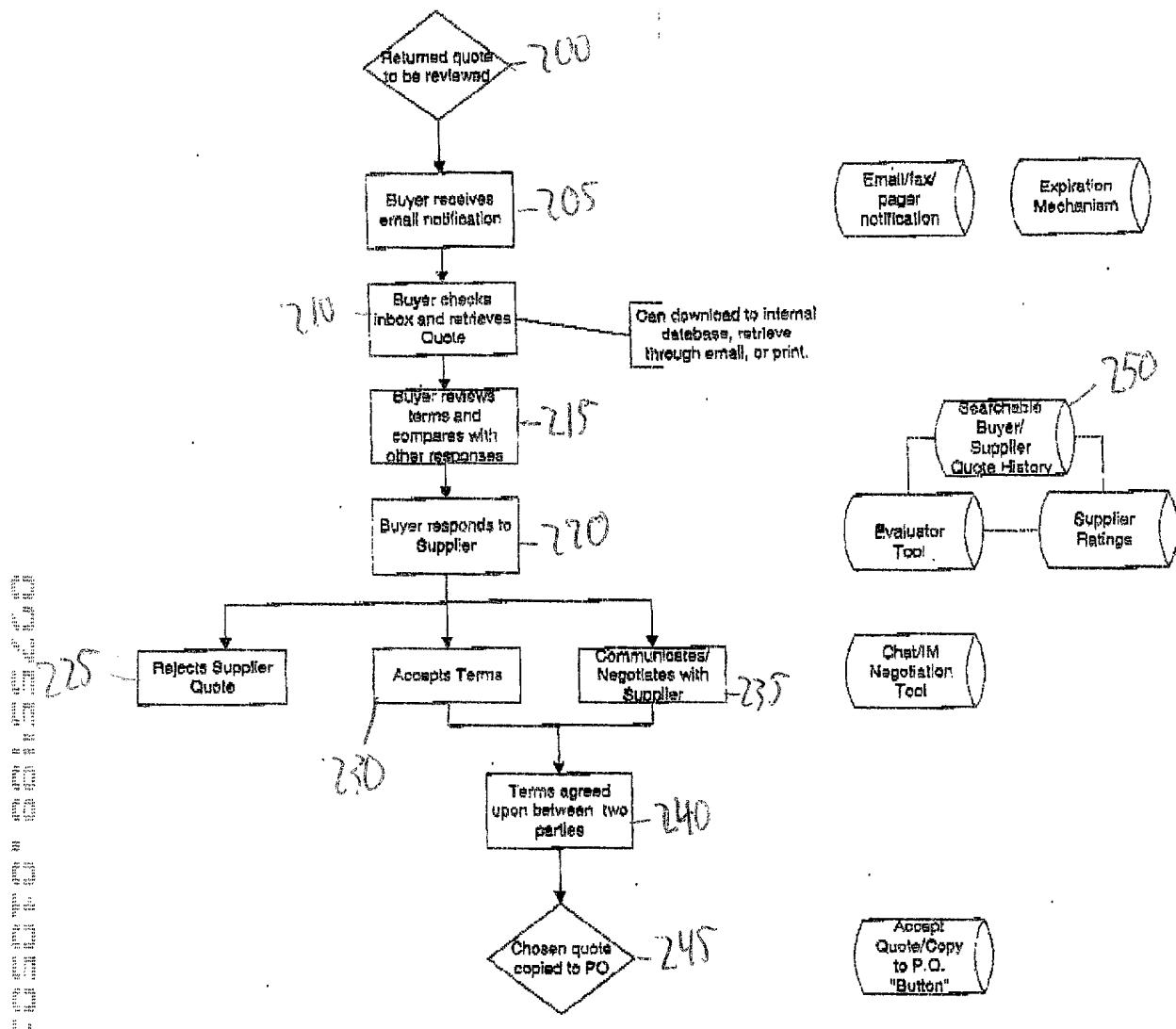


Fig. 3

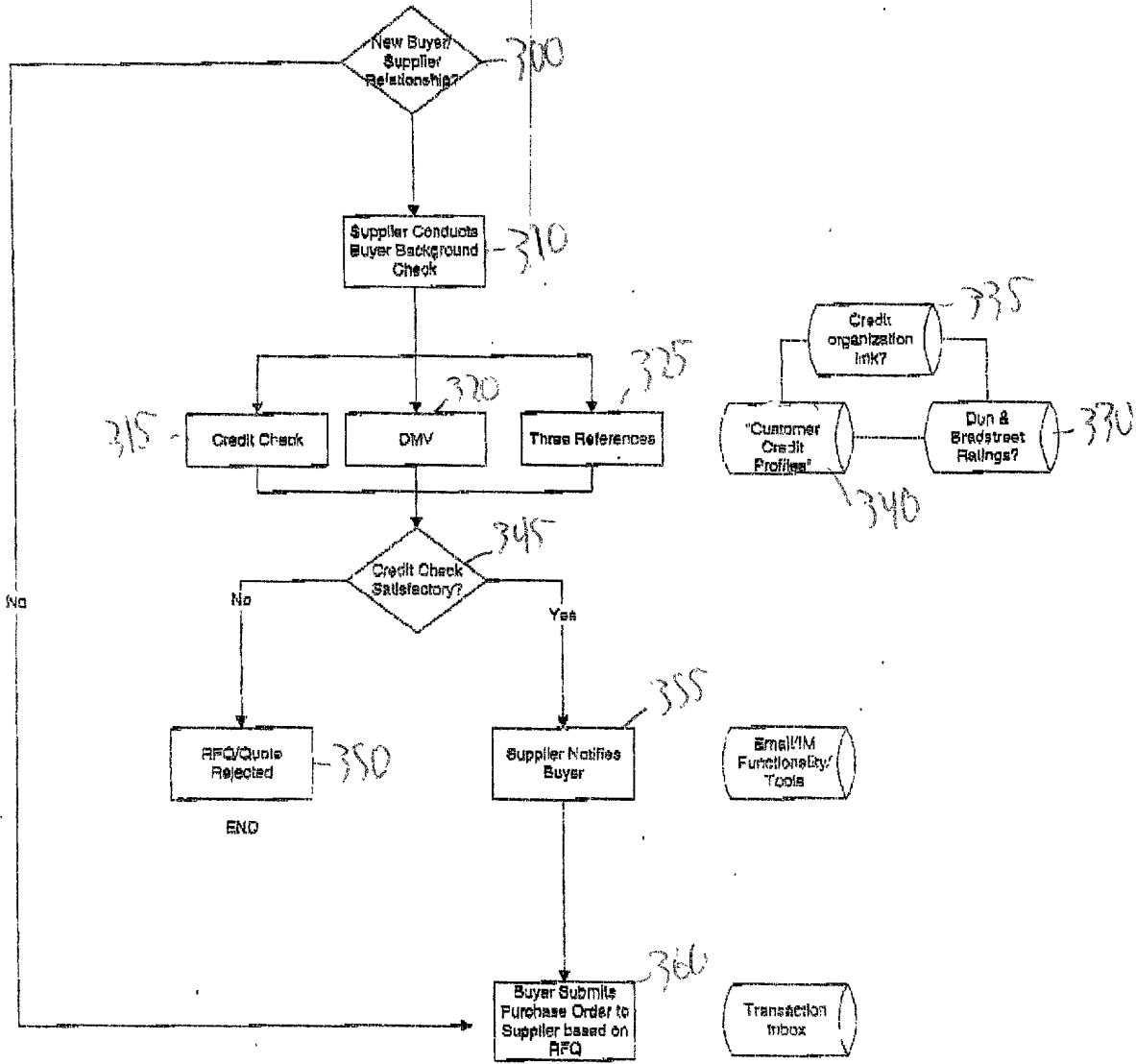


Fig. 4

Flowchart illustrating the process of New Product Consideration, showing the flow from supplier selection to purchase order.

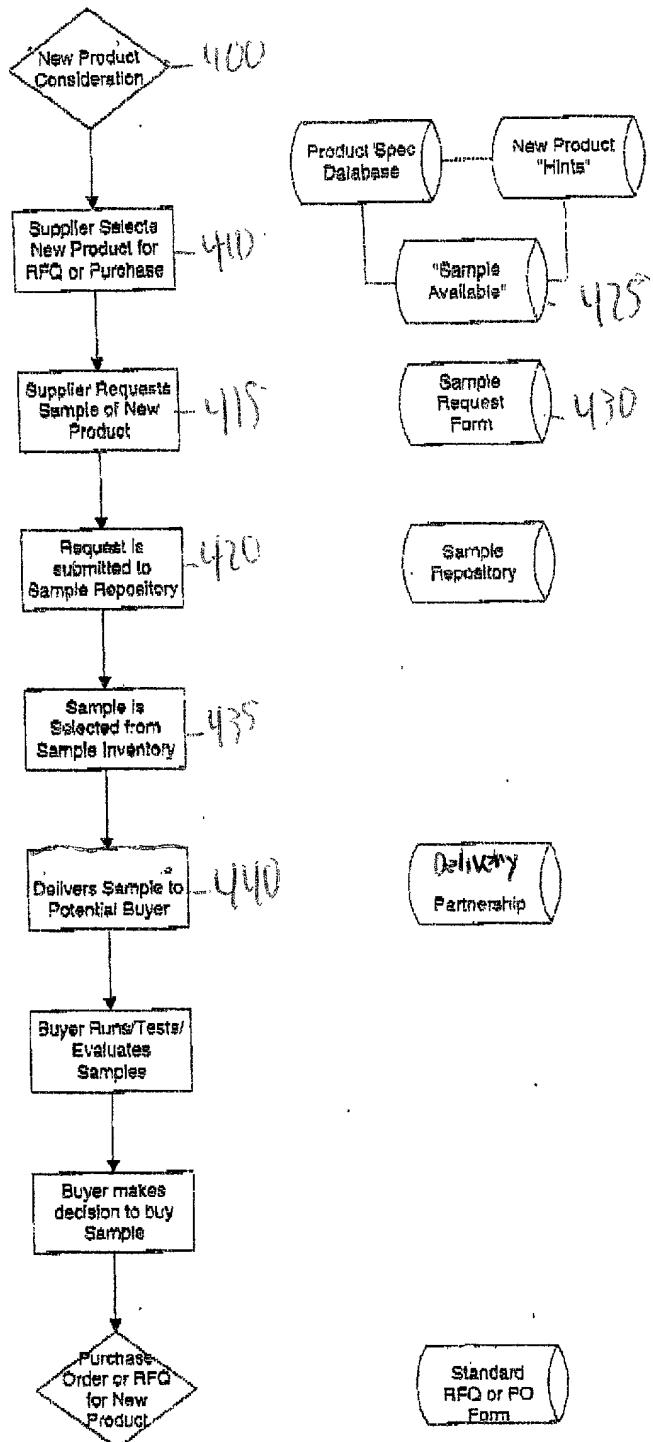


Fig 5

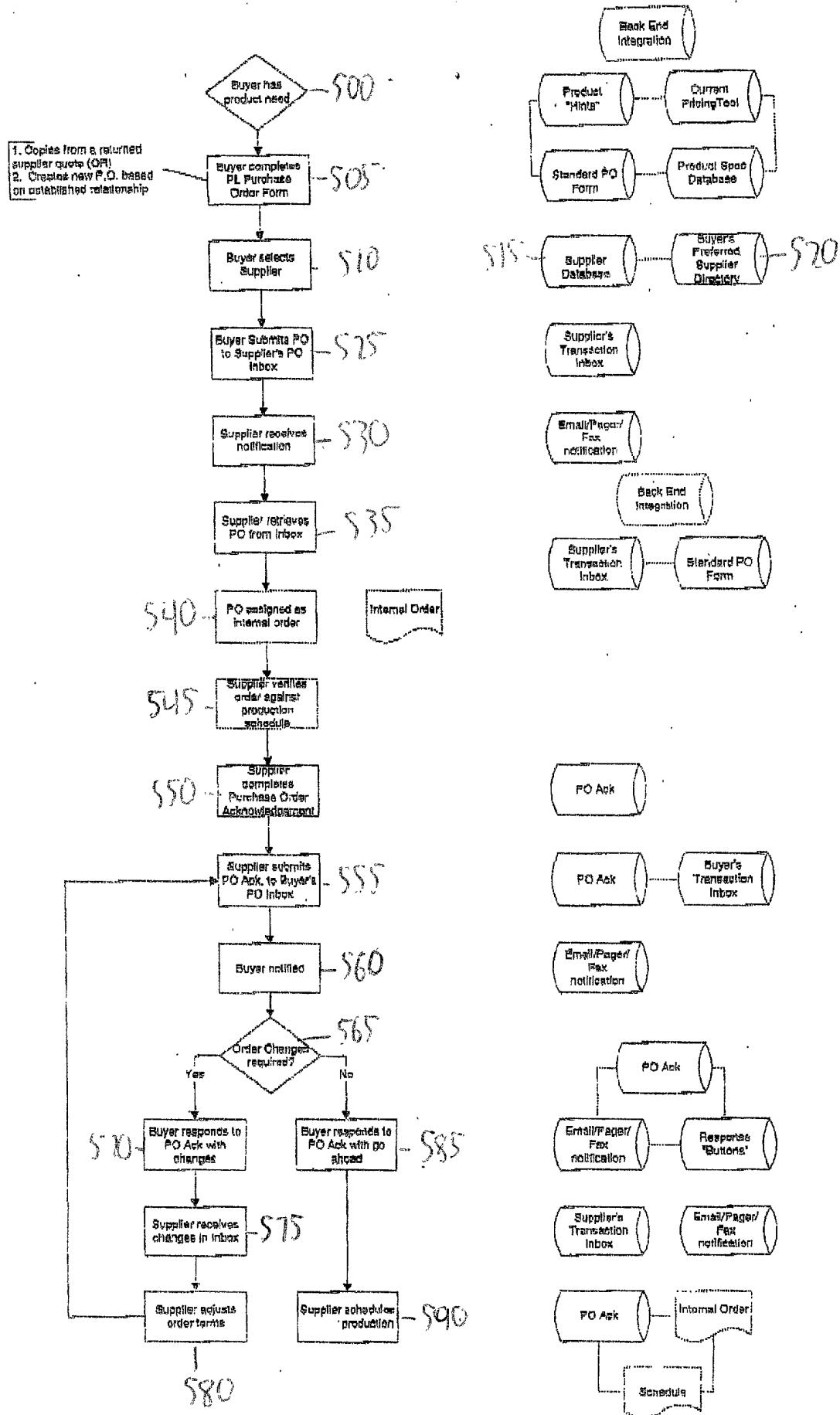


Fig. 6

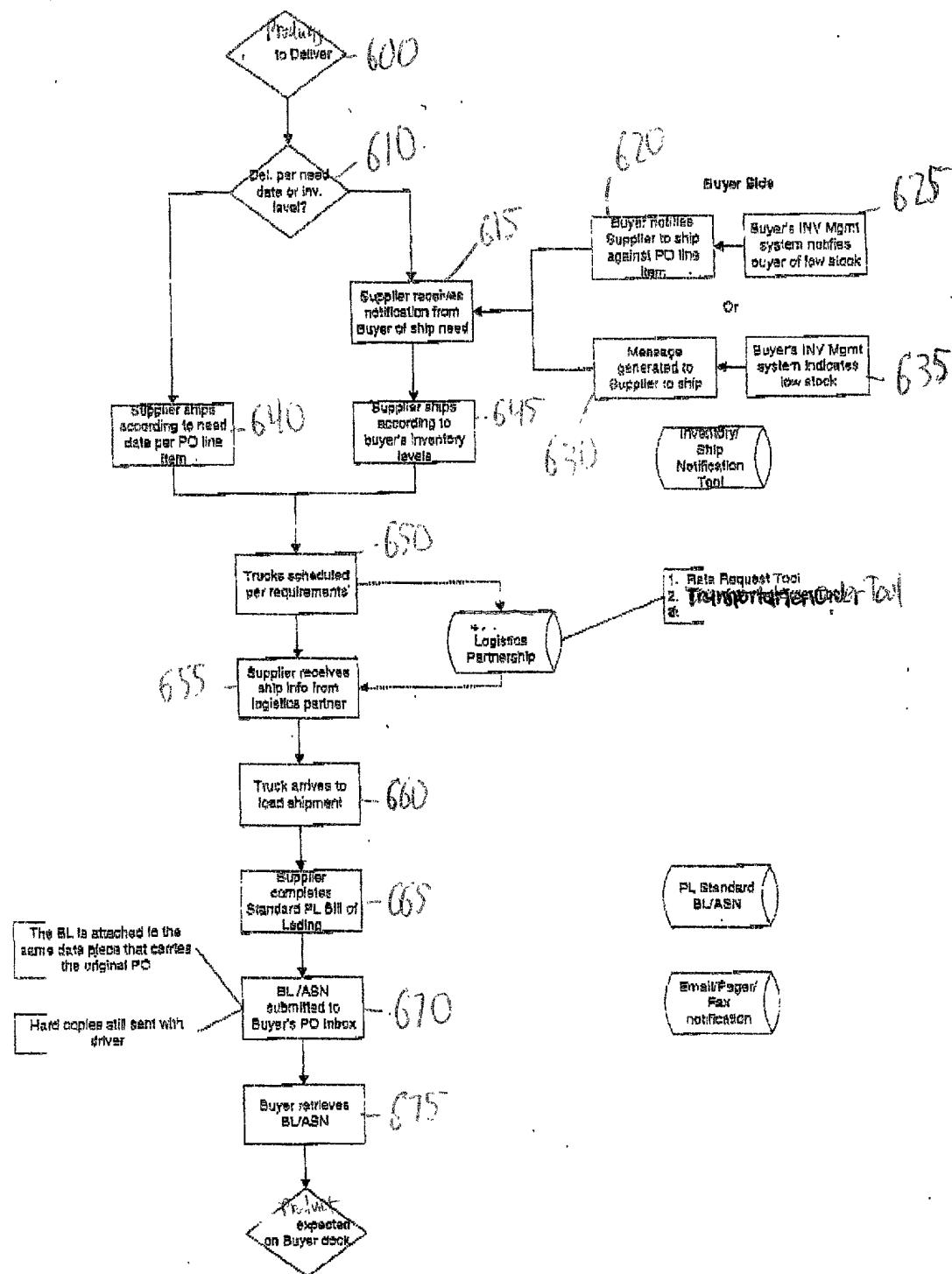


Fig. 7

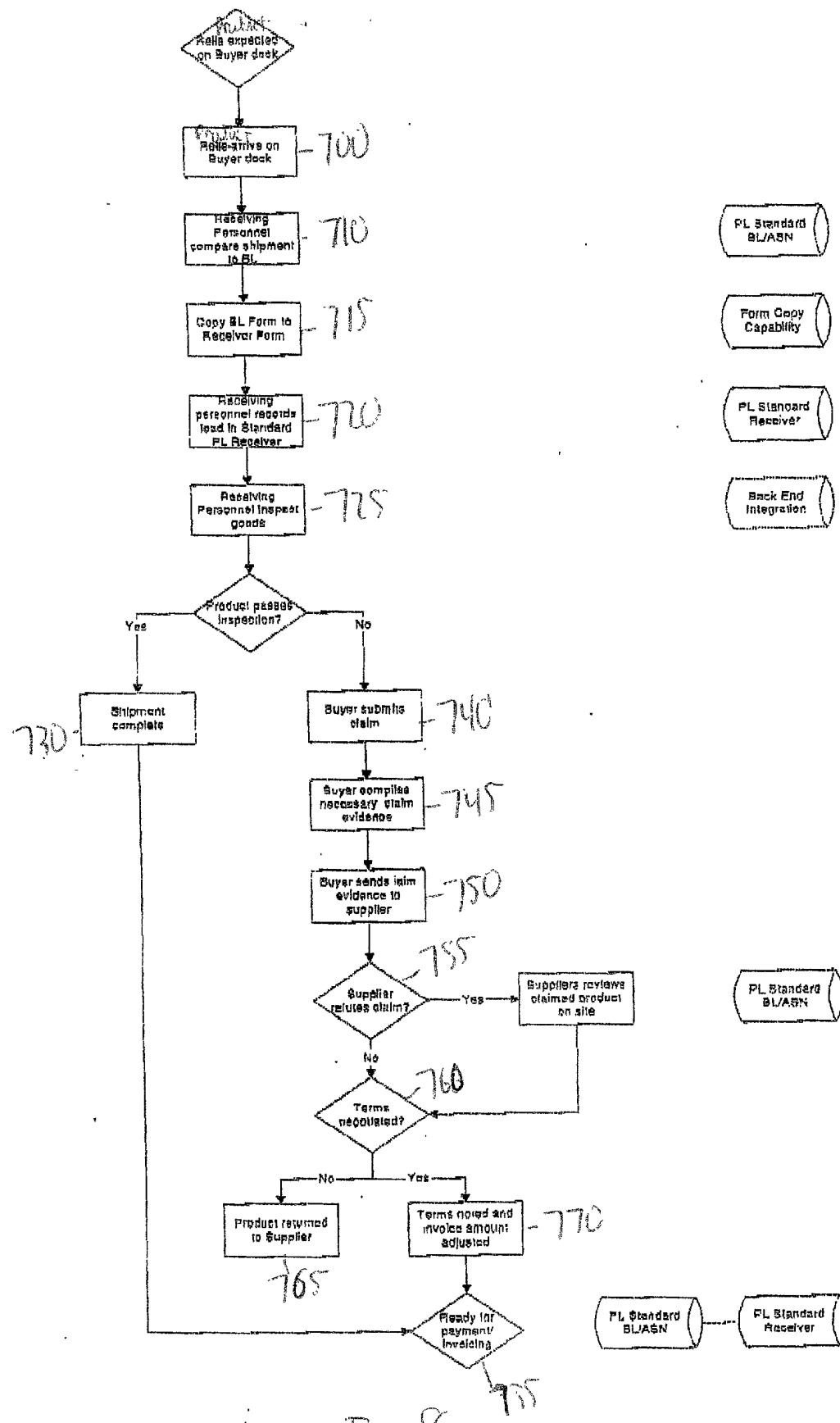


Fig. 8